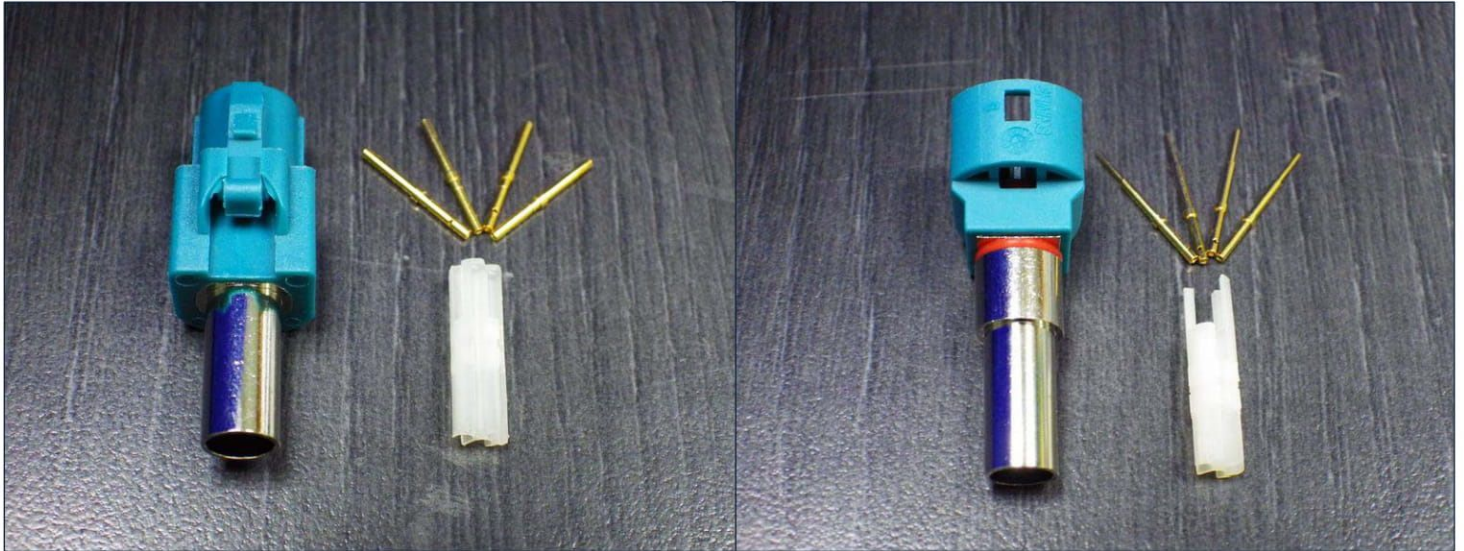


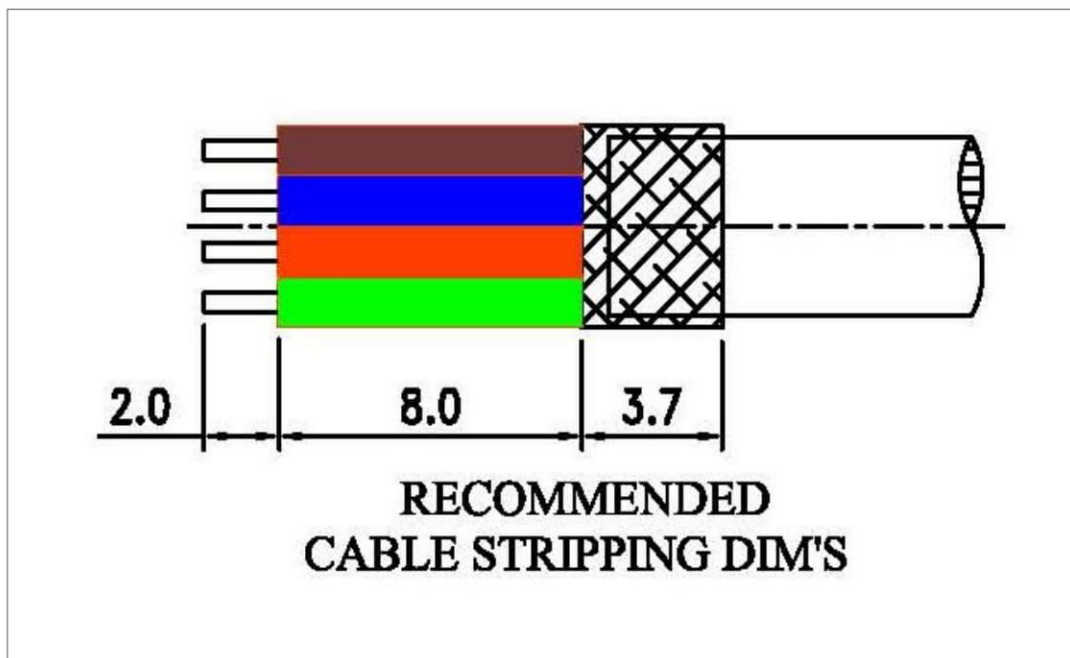
Step-1 : All parts of the connectors are shown.



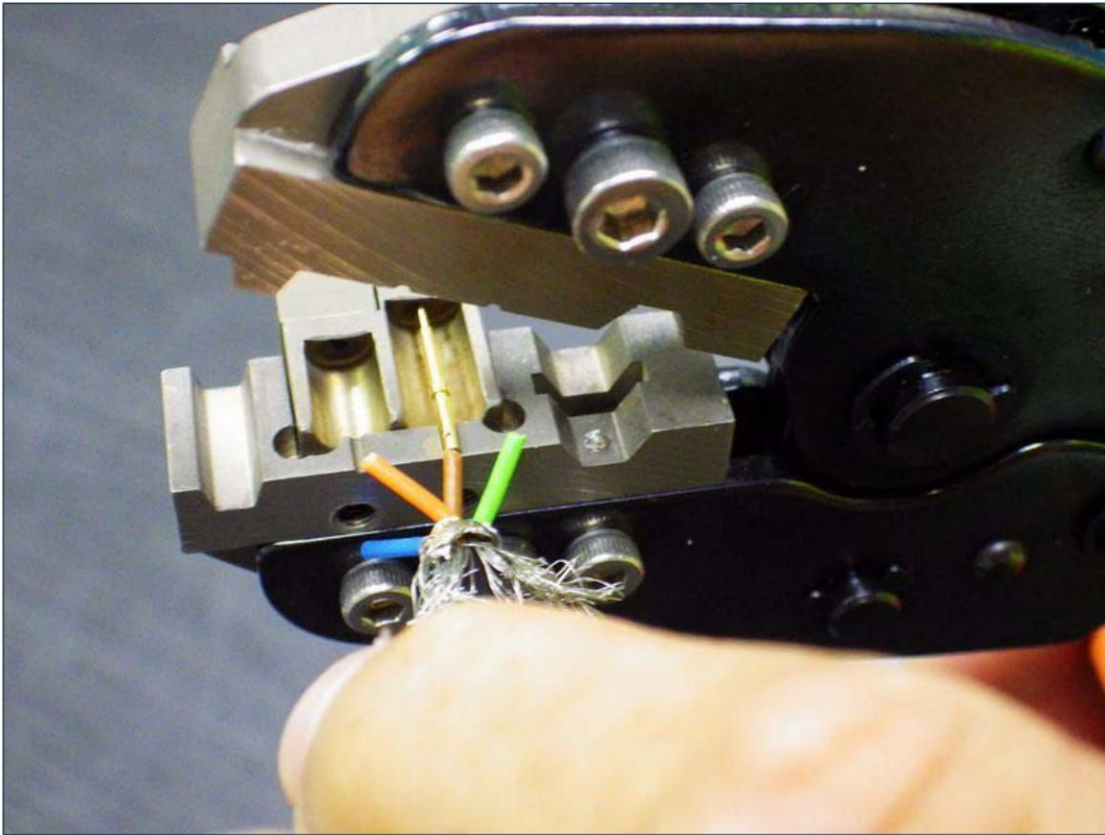
Female connector's parts

Male connector's parts

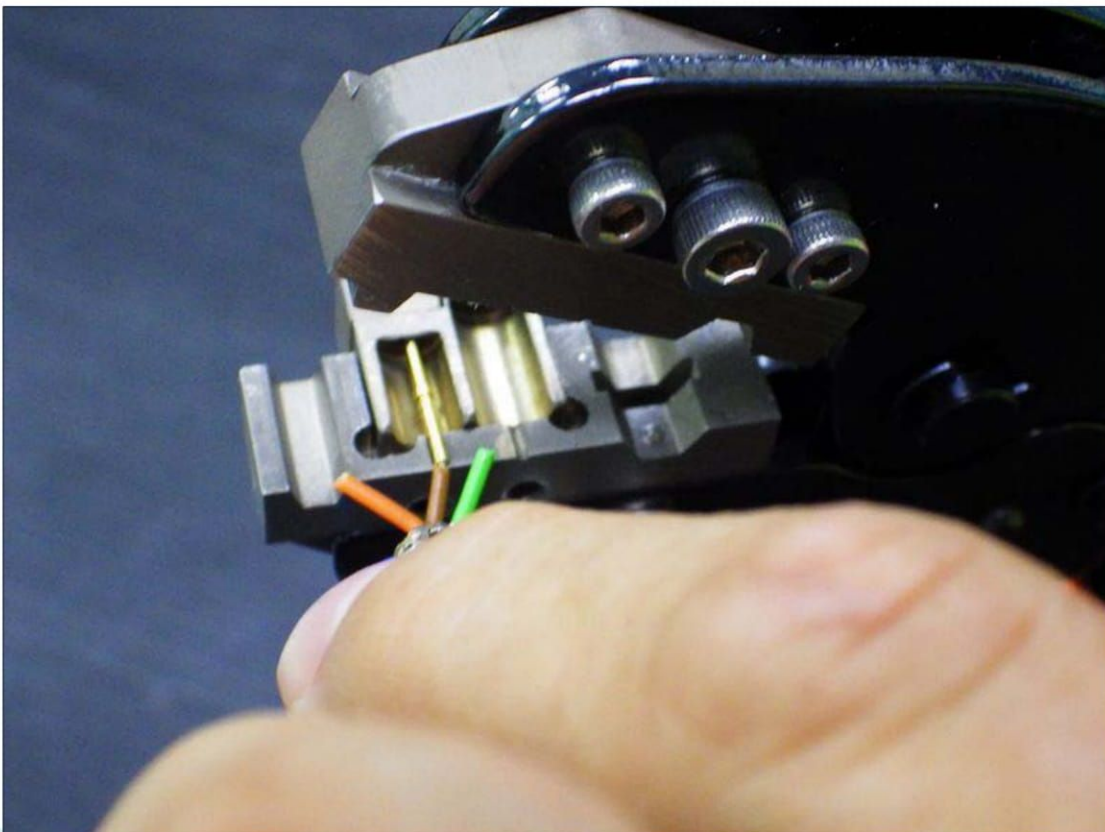
Step-2 : Strip the cable inner conductor, braid, jacket and fold back braid wire as per "RECOMMENDED CABLE STRIPPING DIM'S".



Step-3 : Insert each inner conductor into the CONTACT PIN of male or female and crimp it



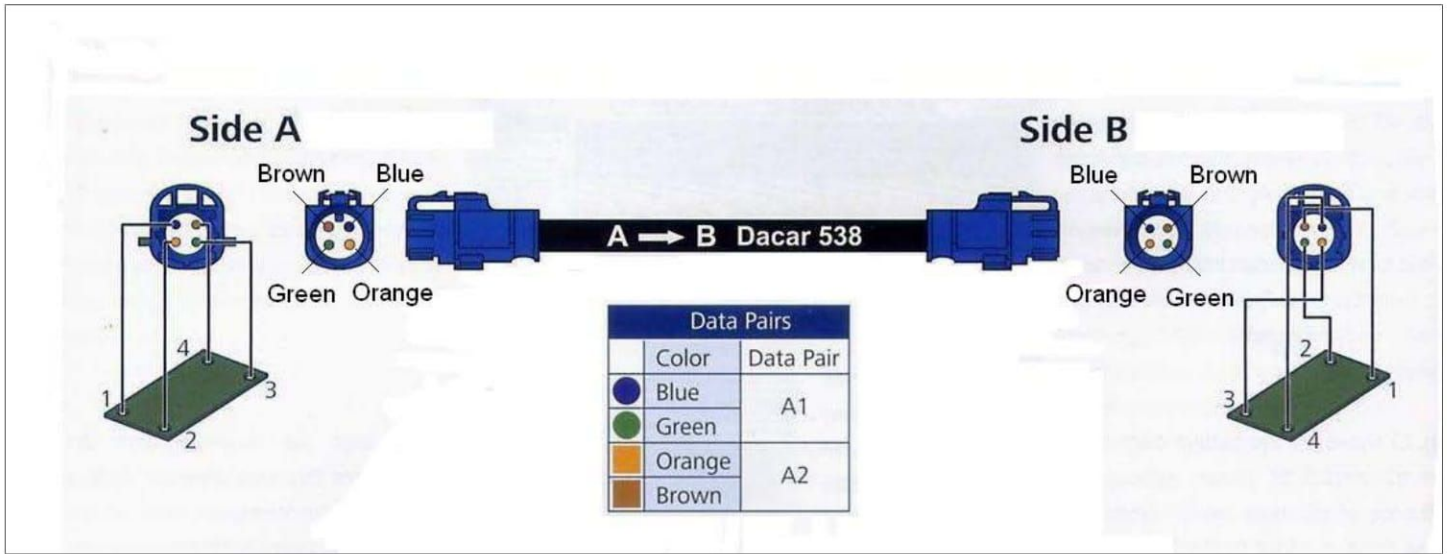
Male Contact Pin



Female Contact Pin

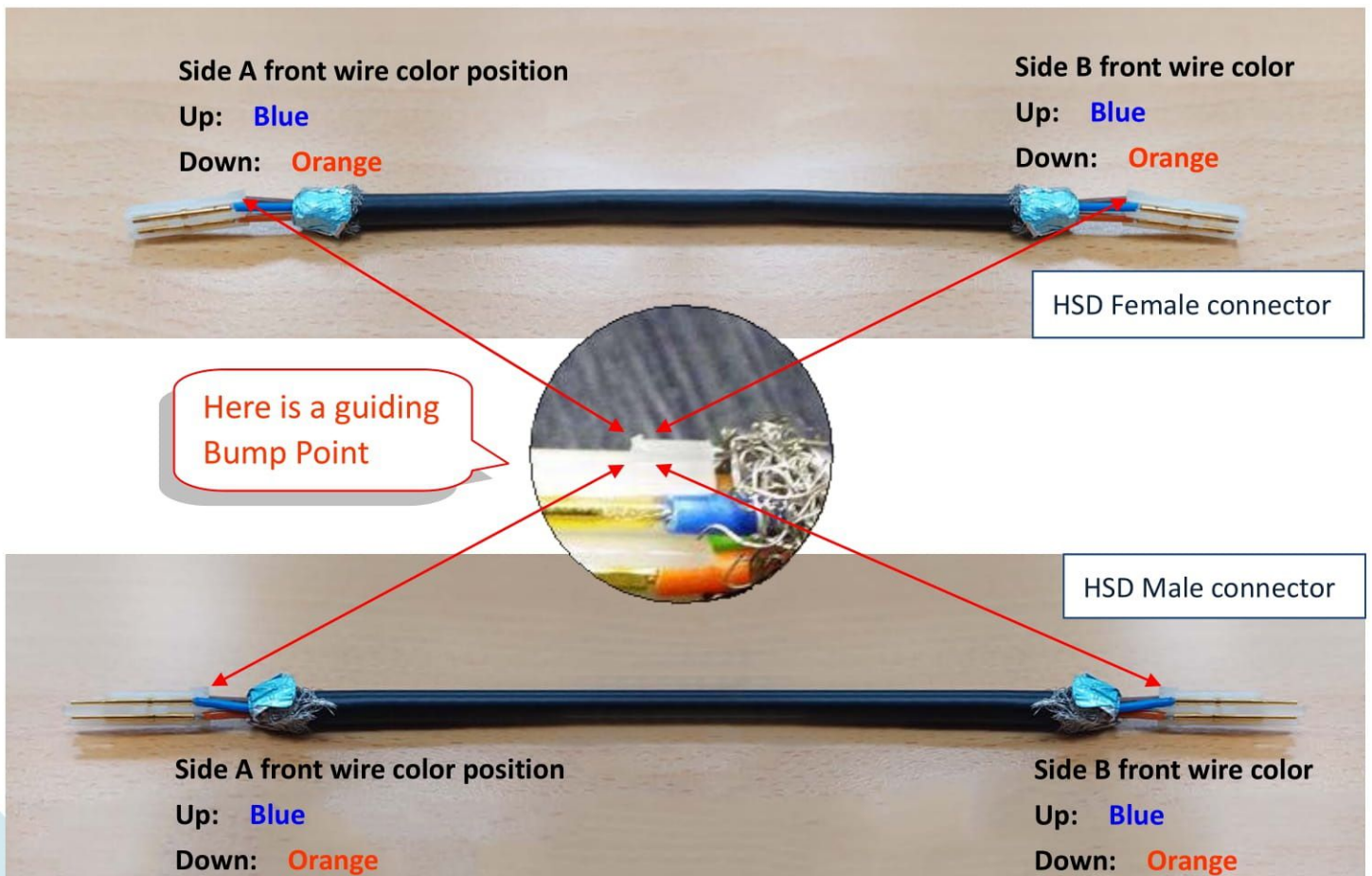
Step-4-1 :

Follow the assembly instruction as below drawing for Blue, Green, Orange and Brown colors assembling locations.



Step-4-2 : Push each center pin into the insulation hole, as our pictures shown. and notice a guiding bump point on the insulation, and wire color position.

P.S.: If your four wires color not same as our Blue/Green/Orange/Brown, you have to notice your wires color position when assemble cable.

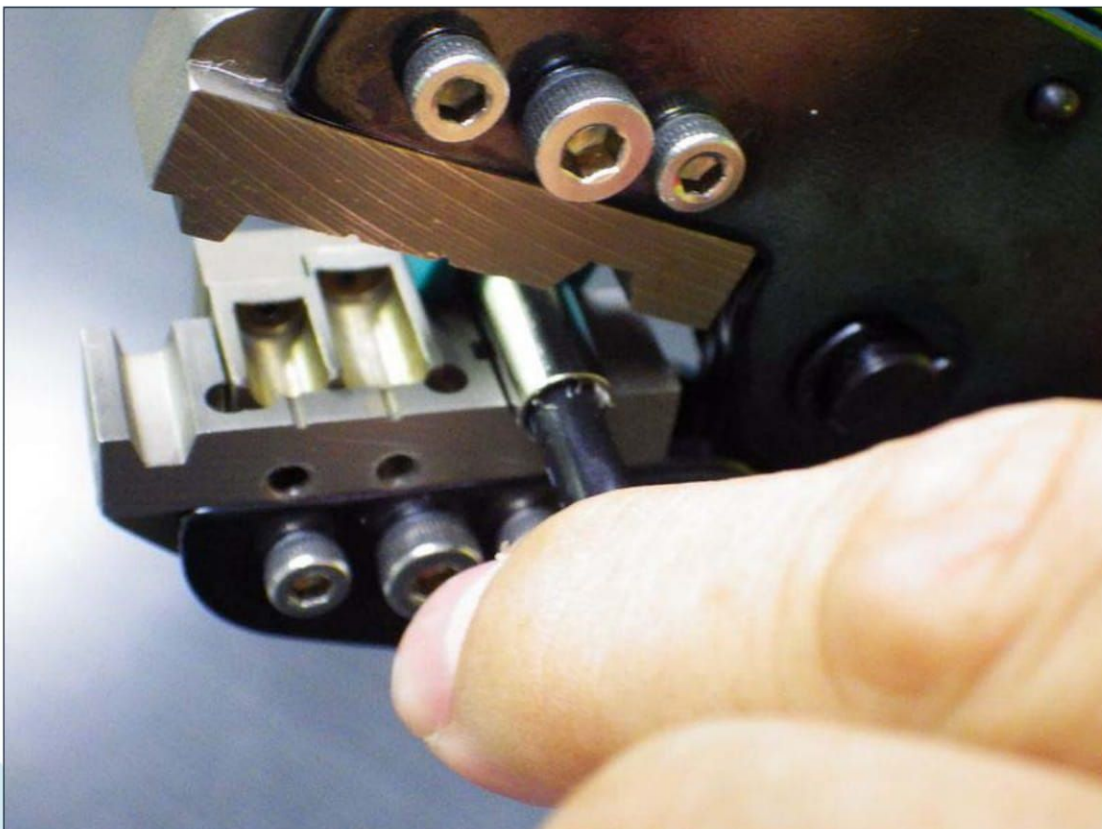


Step-5 : The insulation of guiding bump point aimed at the internal fillister of Brass body, then push the cable in the end and crimp it

Step-5-1

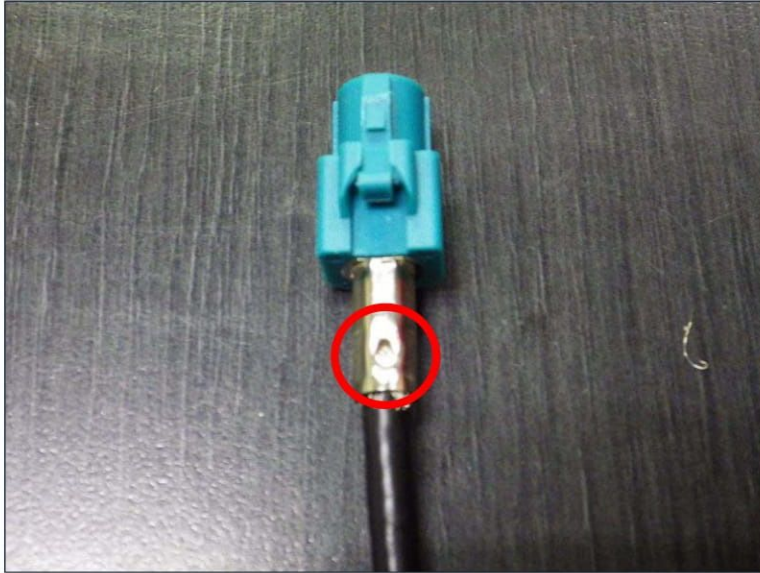


Step-5-2: Crimping ferrule



Step-5-3:

After crimping, as the following red circle, which is the stamping indentation it can make the connector and the wire become tighten up.



Crimping ferrule done for
HSD Female connector.



Crimping ferrule done for
HSD Male connector.